
 LUCKY UNION FOODS - EURO Sp. z o.o. Finish Product Specification	Document No.: F-RD-020/01-LES-050 Issued date : 29.06.2017 Revision No.: 0 Revised date:					
	PRODUCT CODE: LES-050	MANUFACTURER APPROVAL: <i>Monarda Olseviuk</i>	DATE: 29.06.2017			
		CUSTOMER APPROVAL:	DATE:			
Product style	Frozen surimi sticks 250g V/P					
Customer	PremiumFish S.L.U.					
Declared pack size (kg)	5 (250g x 20packs)					
Ingredients	water, surimi 25% [fish meat, sugar, stabilizers: E420, E451(i), E450(iii)], wheat starch, potato starch, sugar, modified starch, rapeseed oil, soy protein, salt, flavourings (contains crustaceans, soy and flavour enhancers: E635, E631), flavour enhancer (E635), egg white powder, colours: carmines (E120), paprika extract (E160c)					
Recommended ingredients declaration	water, surimi 25% (fish meat), wheat starch, potato starch, sugar, modified starch, rapeseed oil, soy protein, salt, flavourings (crustaceans and soy), flavour enhancers (E631, E635), egg white powder, colours (E120, E160c).					
ALLERGEN STATUS (product)	Present in formulation		Present in same production line		Present in production facility	
	Y	N	Y	N	Y	N
1. Cereals containing gluten (wheat, rye, barley, oats, spelt, kamut or their hybrid strains)	x		x		x	
2. Crustaceans and products thereof	x		x		x	
3. Eggs and products thereof	x		x		x	
4. Fish and products thereof	x		x		x	
5. Peanuts and products thereof		x		x		x
6. Soybeans and products thereof	x		x		x	
7. Milk and products thereof (including lactose)		x		x		x
8. Nuts and products thereof		x		x		x
9. Celery and products thereof		x		x		x
10. Mustard and products thereof		x		x	x	
11. Sesame seeds and products thereof		x		x		x
12. Sulphur dioxide and sulphites at concentrations higher than 10 mg/kg or 10 mg/litro expressed as SO2)		x		x		x
13. Lupin and products thereof		x		x		x
14. Molluscs and products thereof		x		x		x

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Analytical details:

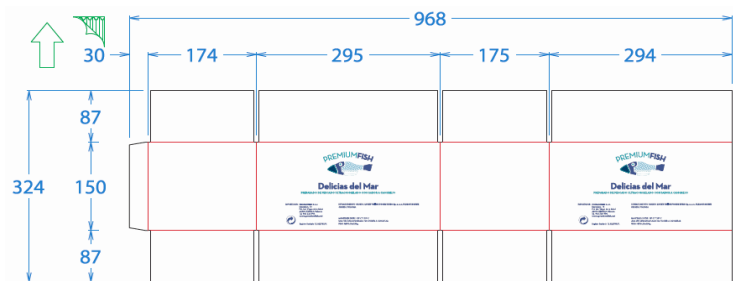
Parameters	Limits
Standard length, average (cm)	7,5±0,3
Standard weight, average (g)	15,9±0,1
Angle (degrees)	90
Slit	max
Texture	slight firm, slight
Flavour	crab
Colour	red
Moisture (%)	70 ± 5
pH	7,0 ± 0,5

Microbiological standards:


Parameters	Limits
TVC (cfu/g)	≤ 5 x 10 ⁴
E.coli (cfu/g)	<10
Staphylococcus aureus (cfu/g)	<10
Salmonella spp. (in 25g)	Absent
Listeria monocytogenes (in 25g)	Absent

Nutrition declaration (g/100 g):

Energy (kJ/kcal)	477/ 113
Fat	1,9
of which saturates	0,2
Carbohydrate	17,8
of which sugars	5,3
Fibre	<0,5
Protein	5,9
Salt	1,65

Product photos:**Label image:****Packaging details:**

Primary	Type of packaging: thermoforming tray, depth:30mm Dimensions (L x W mm): 167,5 x 102,5 Weight (g): 3 Printing on the pack: (best before) DD.MM.YYYY (lot) AorBXXXXF (time) MM:HH (A - first line, B - second line, X - year, YYY - julian day, F - frozen eg. A5021F 09:25: frozen product produced on line no 1, 21st of January at 9:25am in 2015
Secondary I	Type of packaging: Master carton + label Dimensions (L x W x H mm): 295 x 179 x 151 Weight (g): 176 Closure: cello tape Coding format on the outer case: lot number 1 or 2 YYYY (1-6) 1 - first tunnel, 2- second tunnel, X - year, YYY - julian day, 1 to 6 - time period - 1: from 6:00 to 9:00, 2: from 9:01 to 12:00, 3: from 12:01 to 15:00, 4: from 15:01 to 18:00, 5: from 18:01 to 21:00 6: from 21:01 to 00:00

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Secondary II	Type of packaging: Dimensions (L x W x H mm): Weight (g): Closure:
Palletization	1 pallet = 10 layers of 16 cartons = 160 cartons x 5 kg =800 kg (net)
Total shelf life and storage conditions	24 months at the temperature – 18°C or below